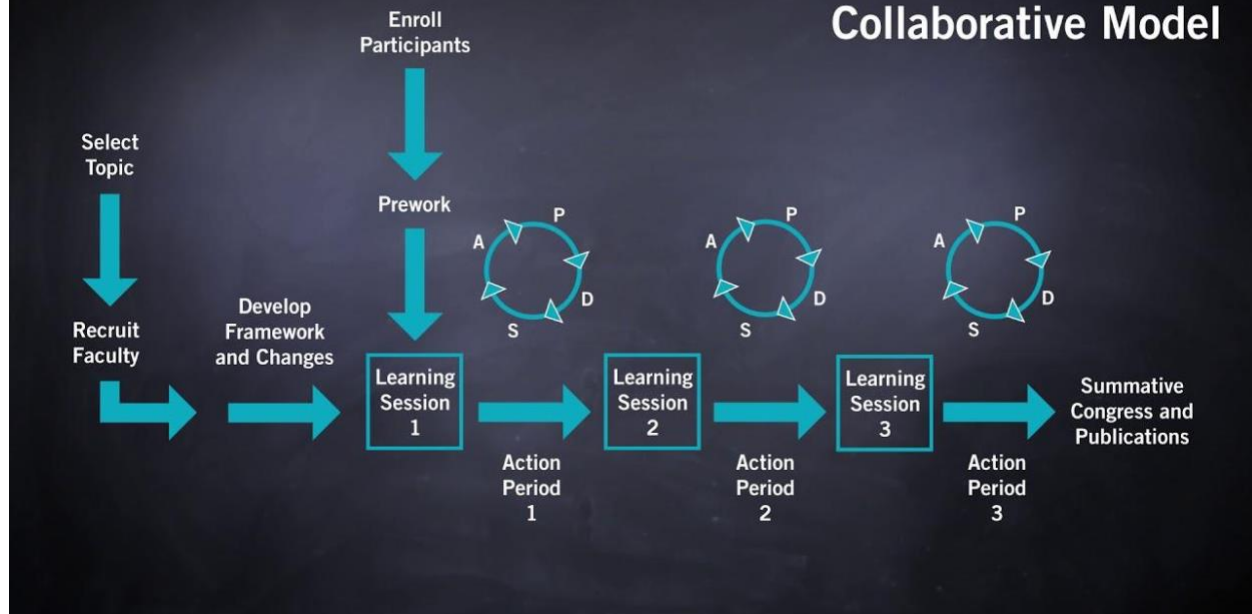


## IHI's Breakthrough Series Collaborative Model



P=plan, D = do, S = Study, A = Act